

- 10210-MB-10
- 10208 MB-8
- 10206 MB-6
- 10213 MB-SS5C
- 10201 MB-5C
- 10205 MB-5
- 10203 MB-SS4
- 10204 MB-4
- 10207 MB-3
- 10202 MB-2

Fixture Clamps



088

06947246

UNLOCKED



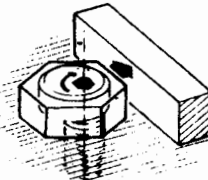
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Made in U.S.A.  
 PATENT NO. 4805888

1. Drill and tap hole per drill chart.
2. Clear drill .060-.200 to account for a max. of 2 imperfect threads under the head.
3. Screw MITEE-BITE clamp all the way down, then back off one turn.
4. Insert part and tighten MITEE-BITE screw.
5. **CAUTION!** Never assume clamp is tight, **ALWAYS** tighten clamp prior to machining.

**NOTE:** When using MITEE-BITE FIXTURE CLAMPS the measurements listed to the right are the proper locations to drill and tap the hole from the edge of the workpiece.



**DRILL CHART**

DISTANCE FROM EDGE OF WORKPIECE

Model #	Thd. Size	Distance
MB-2	.8/32	.150
MB-3	10-32	.250
MB-SS4	1/4-20	.308
MB-4	1/4-20	.308
MB-5	5/16-24	.400
MB-5C	5/16-18	.400
MB-SS5C	5/16-18	.400
MB-6	3/8-16	.400
MB-8	1/2-13	.500
MB-10	5/8-11	.590