



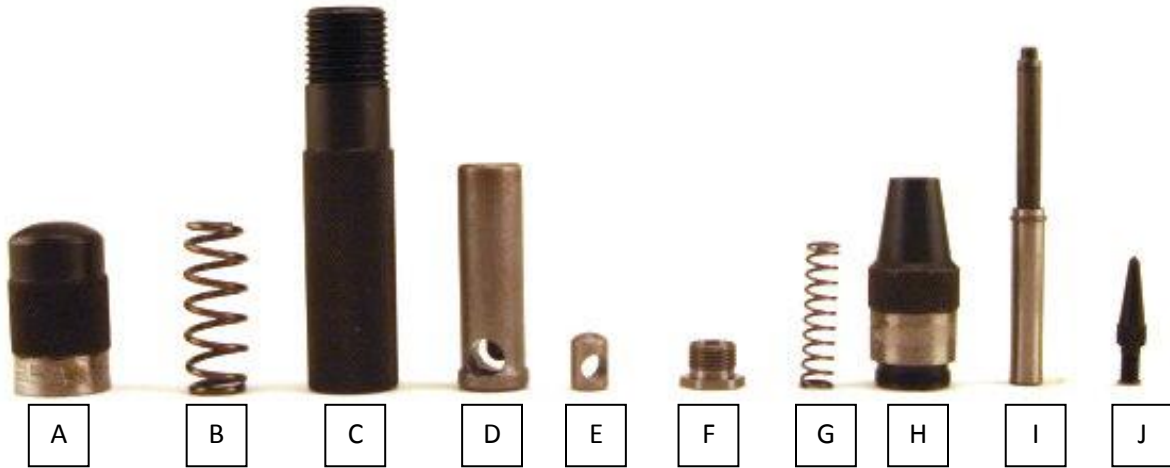
General Tools & Instruments™  
80 White Street, New York, NY 10013-3567

[www.generaltools.com](http://www.generaltools.com)

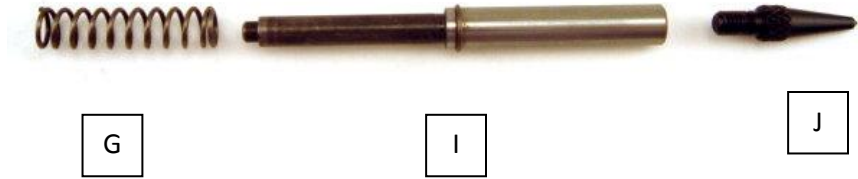
## Assembly instructions for No.78 automatic center punch:



### Parts:



**STEP 1: Tip Assembly**



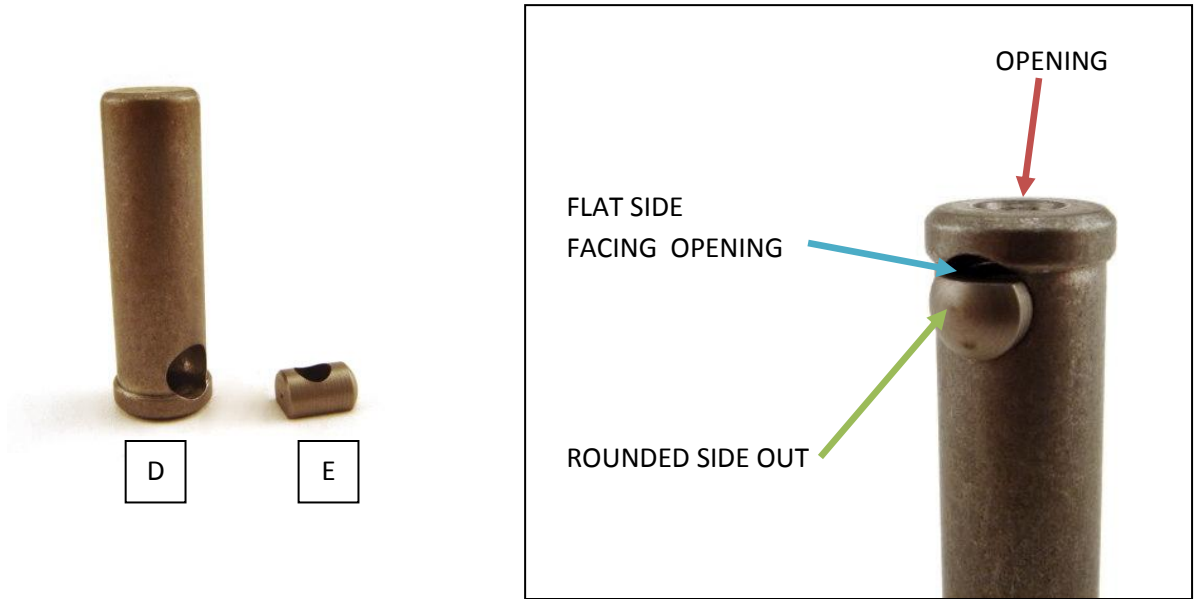
**STEP 2: Insert Tip Assembly into cap (H) and screw on cover (F)**



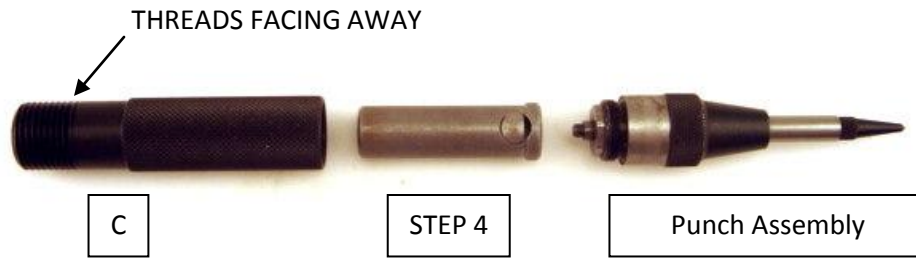
**End Result: Punch Assembly**



**STEP 3:**



**STEP 4:**



**STEP 5:**



**STEP 6: Test Center Punch**